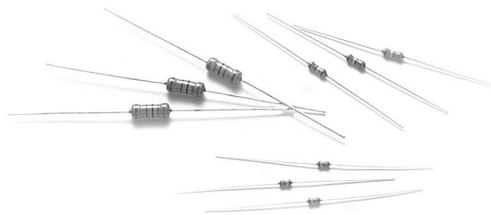


Metal Film Resistors

MFR Type

Normal & Miniature Style [MFR Series]



INTRODUCTION

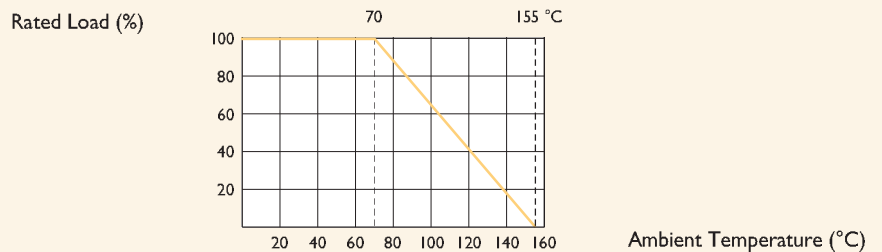
The MFR Series Metal Film Resistors are manufactured using vacuum sputtering system to deposit multiple layers of mixed metals alloy and passive materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer.

FEATURES

Power Rating	1/6W, 1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	$\pm 0.5\%$, $\pm 1\%$
T.C.R.	$\pm 15\text{ppm}/^{\circ}\text{C}$, $\pm 25\text{ppm}/^{\circ}\text{C}$, $\pm 50\text{ppm}/^{\circ}\text{C}$, $\pm 100\text{ppm}/^{\circ}\text{C}$

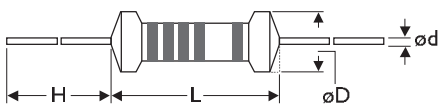
DERATING CURVE

For resistors operated in ambient temperatures above 70°C , power rating must be derated in accordance with the curve below.



DIMENSIONS

Unit: mm



STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
MFR-12	MFR25S	3.4 ± 0.3	1.9 ± 0.2	28 ± 2.0	0.45 ± 0.05
MFR-25	MFR50S	6.3 ± 0.5	2.4 ± 0.2	28 ± 2.0	0.55 ± 0.05
MFR-50	MFR1WS	9.0 ± 0.5	3.3 ± 0.3	26 ± 2.0	0.55 ± 0.05
MFR100	MFR2WS	11.5 ± 1.0	4.5 ± 0.5	35 ± 2.0	0.8 ± 0.05
MFR200	MFR3WS	15.5 ± 1.0	5.0 ± 0.5	33 ± 2.0	0.8 ± 0.05

Note:

ELECTRICAL CHARACTERISTICS

STYLE	MFR-12	MFR25S	MFR-25	MFR50S	MFR-50	MFRIWS	MFRI00	MFR2WS	MFR200	MFR3WS
Power Rating at 70°C	1/6W	1/4W		1/2W		1W		2W		3W
Maximum Working Voltage	200V		250V	300V	350V	400V	500V			
Maximum Overload Voltage	400V		500V	600V	700V	800V	1,000V			
Dielectric Withstanding Voltage	300V	400V	500V			700V	1,000V			
Resistance Range	1 Ω - 10M Ω & 0 Ω for E24 & E96 series value									
Operating Temp. Range	-55°C to +155°C									
Temperature Coefficient	$\pm 15\text{ppm}/^\circ\text{C}$, $\pm 25\text{ppm}/^\circ\text{C}$, $\pm 50\text{ppm}/^\circ\text{C}$, $\pm 100\text{ppm}/^\circ\text{C}$									

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	JIS-C-5202 5.5	2.5 times RCWV for 5 Sec.	$\pm 0.25\% + 0.05 \Omega$
Dielectric Withstanding Voltage	JIS-C-5202 5.7	in V-Block for 60 Sec.	By type
Temperature Coefficient	JIS-C-5202 5.2	-55°C to +155°C	By type
Insulation Resistance	JIS-C-5202 5.6	in V-Block	$> 10,000\text{M}$
Solderability	JIS-C-5202 6.5	$260 \pm 5^\circ\text{C}$ for 5 ± 0.5 Sec.	95% Min. coverage
Resistance to Solvent	JIS-C-5202 6.9	IFA for 1 Min. with ultrasonic	No deterioration of coatings and markings
Terminal Strength	JIS-C-5202 6.1	Direct load for 10 Sec. in the direction of the terminal leads	$\geq 2.5\text{kg}$ (24.5N)
Pulse Overload	JIS-C-5202 5.8	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	$\pm 1.0\% + 0.05 \Omega$
Load Life in Humidity	JIS-C-5202 7.9	$40 \pm 2^\circ\text{C}$, 90-95% RH at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	$\pm 1.5\% + 0.05 \Omega$
Load Life	JIS-C-5202 7.10	70°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	$\pm 1.5\% + 0.05 \Omega$
Temperature Cycling	JIS-C-5202 7.4	$-55^\circ\text{C} \Rightarrow \text{Room Temp.} \Rightarrow +155^\circ\text{C} \Rightarrow \text{Room Temp.}$ (5 cycles)	$\pm 0.75\% + 0.05 \Omega$
Resistance to Soldering Heat	JIS-C-5202 6.4	$350 \pm 10^\circ\text{C}$ for 3 ± 0.5 Sec.	$\pm 0.25\% + 0.05 \Omega$

Note: Rated Continuous Working Voltage (RCWV) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$

EXPLANATIONS OF ORDERING CODE

MFR	-12	F	T	F	52-	100R
Code 1 - 3 Series Name See Index	Code 4 - 6 Power Rating -05 = $\varnothing$ d0.5mm -06 = $\varnothing$ d0.6mm -07 = $\varnothing$ d0.7mm -08 = $\varnothing$ d0.8mm -10 = $\varnothing$ d1.0mm -14 = $\varnothing$ d1.4mm -12 = 1/6W -25 = 1/4W 25S = 1/4WS -50 = 1/2W 50S = 1/2WS 100 = 1W 1WS = 1WS 200 = 2W 2WS = 2WS 204 = 0.4W 207 = 0.6W 300 = 3W 3WS = 3WS 3WM = 3WM 400 = 4W 500 = 5W 5WS = 5WS 5SS = 5WSS 700 = 7W 7WS = 7WS 10A = 10W 20A = 20W 30A = 30W 40A = 40W 50A = 50W 10S = 10WS 15A = 15W 25A = 25W 10B = 100W 25B = 250W	Code 7 Tolerance P = ± 0.02 % A = ± 0.05 % B = ± 0.1 % C = ± 0.25 % D = ± 0.5 % F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % - = Base on Spec.	Code 8 Packing Style T = Tape/Box R = Tape/Reel B = Bulk	Code 9 Temperature Coef- ficient of Resistance - = Base on Spec. A = ± 5 ppm/ $^{\circ}$ C B = ± 10 ppm/ $^{\circ}$ C C = ± 15 ppm/ $^{\circ}$ C D = ± 25 ppm/ $^{\circ}$ C E = ± 50 ppm/ $^{\circ}$ C F = ± 100 ppm/ $^{\circ}$ C G = ± 200 ppm/ $^{\circ}$ C H = ± 250 ppm/ $^{\circ}$ C I = ± 300 ppm/ $^{\circ}$ C J = ± 350 ppm/ $^{\circ}$ C	Code 10 - 12 Forming Type 26- = 26mm 52- = 52.4mm 73- = 73mm 81- = 81mm 91- = 91mm F = F Type FK = FK Type FKK = FKK Type FFK = F-form Kink M = M-Type Forming MB = M-form W/flat MT = MT Type Forming MR = MR Type AV = AVIsert PN = PANAsert	Code 13 - 17 Resistance Value 0R1 = 0.1 100R = 100 10K = 10,000 10M = 10,000,000

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code
B: Bulk with wirewound or metal oxide sub-assembly for resistance value
W: Bulk with wirewound sub-assembly for resistance value
M: Bulk with metal oxide sub-assembly for resistance value

<Code 10-12>: Without forming code
Example: **SQP500JB-10R**

• JPW series:

<Code 13-17>: without resistance value code
Example: **JPW-06-T-52-**