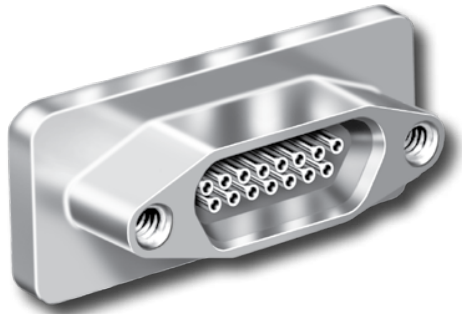


**177-140H and 177-704H
MIL-DTL-83513 Type Micro-D Hermetic Connectors
Solder Mount**



Solder, Braze or Weld these 177-140 hermetic Micro-D connectors. Featuring a matched glass-to-metal seal, these socket receptacles are designed for panel mounting.

Kovar® Shells and Contacts comply with applicable MIL-DTL-83513 requirements and are 100% intermateable with standard connectors.

Choose 9 to 100 Contacts, with gold-plated contacts and nickel-plated shells. These connectors feature integral female jackposts.

HOW TO ORDER SOLDER CUP AND PC TAIL CONNECTORS

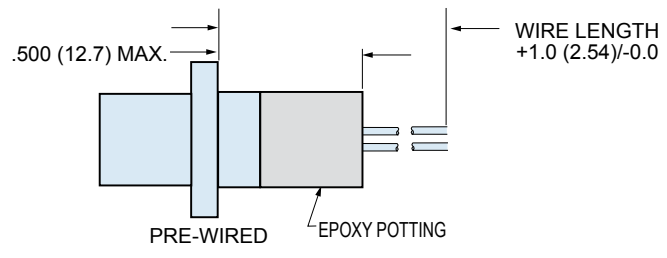
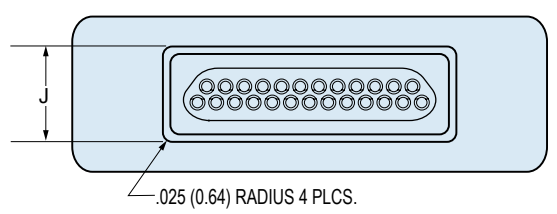
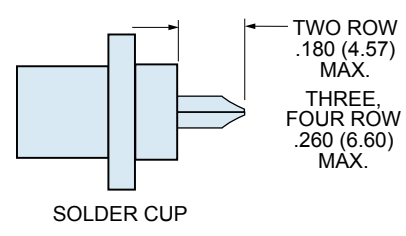
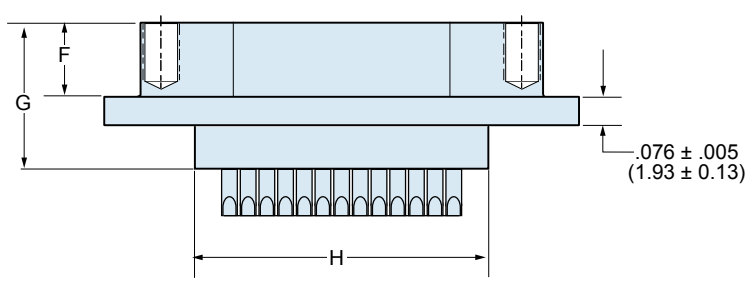
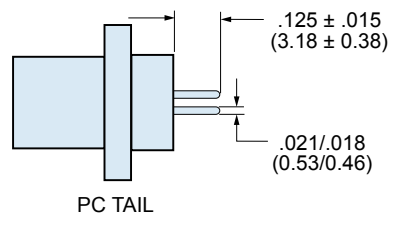
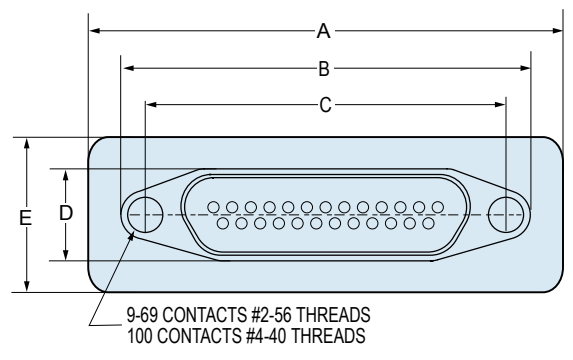
Series	Layout Number of Contacts	Contact Type	Termination Type
177-140H Micro-D Hermetic Socket Receptacle, Solder or Weld Mounting	9 15 21 25 31 37 51 100	S – Socket	S – Solder Cup P – PC Tail
<i>Sample Part Number</i>			
177-140H	15	S	P

HOW TO ORDER PRE-WIRED CONNECTORS

Series	Layout	Contact Type	Wire Gage (AWG)	Wire Type	Wire Color	Wire Length Inches
177-704H	9 15 21 25 31 37 51 100	S – Socket	6 – #26 8 – #28 0 – #30	K – M22759/11 600 Vrms Teflon® (TFE) (Not Available in #30 AWG) J – M22759/33 600 Vrms Modified Cross-Linked Tefzel® (ETFE)	1 – White 2 – Yellow 5 – Color-Coded Stripes Per MIL-STD-681 (#26 gage only) 7 – Ten Color Repeat	18 Wire Length In Inches. "18" Specifies 18 Inches.
<i>Sample Part Number</i>						
177-704H	25	S	6	K	1	– 18



177-140H and 177-704H
MIL-DTL-83513 Type Micro-D Hermetic Connectors
Solder Mount



DIMENSIONS

Layout	A Max.		B MAX.		C		D Max.		E Max.		F		G Max.		H		J	
	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.
9S	.785	19.94	.695	14.35	.565	14.35	.250	6.35	.310	7.87	.195	4.95	.394	10.01	.398	10.11	.268	6.81
15S	1.030	26.16	.855	21.71	.715	18.16	.250	6.35	.425	10.80	.195	4.95	.394	10.01	.535	13.59	.255	6.48
21S	1.180	29.97	1.005	25.53	.865	21.97	.250	6.35	.425	10.80	.195	4.95	.394	10.01	.750	19.05	.255	6.48
25S	1.280	32.51	1.105	28.06	.965	24.51	.250	6.35	.425	10.80	.195	4.95	.394	10.01	.785	19.94	.255	6.48
31S	1.430	36.32	1.255	31.88	1.115	28.32	.250	6.35	.425	10.80	.195	4.95	.394	10.01	.935	23.75	.255	6.48
37S	1.580	40.13	1.425	36.20	1.265	32.13	.250	6.35	.425	10.80	.195	4.95	.394	10.01	1.085	27.56	.255	6.48
51S 2 row	1.930	49.02	1.615	41.02	1.775	45.08	.310	7.87	.425	10.80	.199	5.05	.394	10.01	1.030	26.16	.297	7.5
51S 3 row	1.530	38.86	1.215	30.86	1.361	34.57	.310	7.87	.468	11.89	.199	5.05	.394	10.01				
100S	2.260	57.40	1.800	45.72	2.010	51.05	.330	8.38	.517	13.13	.199	5.05	.394	10.01	1.765	44.8	.355	9.0