

## Stereo 2-W Audio Power Amplifier

### Features

- Low Supply Current ,  $I_{DD} = 8\text{mA}$  at Stereo BTL
- Low Shutdown Current ,  $I_{DD} = 0.5\mu\text{A}$
- Depop Circuitry Integrated
- Low Supply Voltage
- Thermal Shutdown Circuitry Integrated
- Output Power at 1% THD+N ,  $V_{DD} = 5\text{V}$ 
  - 1.8 W/Ch (typ) into a 4  $\Omega$  Load
  - 1.2 W/Ch (typ) into a 8  $\Omega$  Load
- Bridge-Tied Load (BTL) or Single-Ended (SE) Modes Operation
- Various 24-Pin Power Packages Available  
SOP , TSSOP-P
- High Supply Voltage Ripple Rejection

### Applications

- Stereo Audio Power Amplifier for Notebook Computer

### General Description

The APA2020A is a stereo bridge-tied audio power amplifier in various 24-pin power packages , including SOP , TSSOP-P. When connecting to a 5V voltage supply , the APA2020A is capable of delivering 1.8W/1.2W of continuous RMS power per channel into 4 $\Omega$ /8 $\Omega$  loads with less than 1% THD+N , respectively. The APA2020A simplifies design and frees up board space for other features .

The APA2020A also served well in low-voltage applications , which provides 800-mW per channel into 4 $\Omega$  loads with a 3.3V supply voltage . Both of the depop circuitry and the thermal shutdown protection circuitry are integrated in the APA2020A , that reduces pops and clicks noise during power up and when using the shutdown or mute modes and protects the chip from being destroyed by over-temperature failure.

To simplify the audio system design in notebook computer applications , the APA2020A combines a stereo bridge-tied loads (BTL) mode for speaker drive and a stereo single-end (SE) mode for headphone drive into a single chip , where both modes are easily switched by the SE/BTL input control pin signal . For power sensitive applications , the APA2020A also features a shutdown function which keeps the supply current only 0.5  $\mu\text{A}$  (typ) .

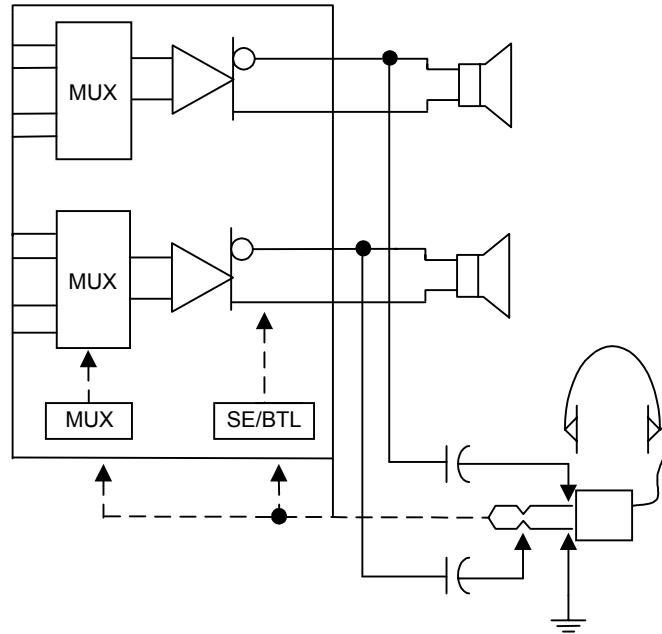
### Ordering Information

|                                                                                                                                                     |                                                                                                                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div> <div>APA2020A</div> <div> <div>□□-□□</div> <div> <div>Handling Code</div> <div>Temp. Range</div> <div>Package Code</div> </div> </div> </div> | <div> <div>Package Code</div> <div> <div>K : SOP</div> <div>R : TSSOP-P *</div> </div> </div> <div> <div>Temp. Range</div> <div> <div>I: - 40 to 85 °C</div> </div> </div> <div> <div>Handling Code</div> <div> <div>TU : Tube</div> <div>TY : Tray</div> <div>TR : Tape &amp; Reel</div> </div> </div> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

\* TSSOP-P is a standard TSSOP package with a thermal pad exposure on the bottom of the package.

ANPEC reserves the right to make changes to improve reliability or manufacturability without notice, and advise customers to obtain the latest version of relevant information to verify before placing orders.

## Block Diagram



## Absolute Maximum Ratings

(Over operating free-air temperature range unless otherwise noted.)

| Symbol    | Parameter                           | Rating                                                   | Unit |
|-----------|-------------------------------------|----------------------------------------------------------|------|
| $V_{CC}$  | Supply Voltage                      | 6                                                        | V    |
| $T_A$     | Operating Ambient Temperature Range | -40 to 85                                                | °C   |
| $T_J$     | Maximum Junction Temperature        | 150                                                      | °C   |
| $T_{STG}$ | Storage Temperature Range           | -65 to +150                                              | °C   |
| $T_S$     | Soldering Temperature, 10 seconds   | 300                                                      | °C   |
| $V_{ESD}$ | Electrostatic Discharge             | -3000 to 3000 <sup>*1</sup><br>-200 to 200 <sup>*2</sup> | V    |

Note: 1. Human body model : C=100pF , R=1500Ω , 3 positive pulses plus 3 negative pulses

2. Machine model : C=200pF , L=0.5mH , R=0Ω , 3 positive pulses plus 3 negative pulses

## Recommended Operating Conditions

|                                       |                                                                                                                                        | Min. | Typ. | Max. | Unit        |
|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|------|------|------|-------------|
| Supply Voltage, $V_{DD}$              |                                                                                                                                        | 3    | 5    | 5.5  | V           |
| Operating free-air temperature, $T_A$ | $V_{DD}=5V$ ,<br>250mW/Ch average power,<br>4- $\Omega$ stereo BTL drive,<br>with proper PCB design                                    | -20  |      | 85   | $^{\circ}C$ |
|                                       | $V_{DD}=5V$ ,<br>2 W/Ch average power,<br>3- $\Omega$ stereo BTL drive,<br>with proper PCB design<br>and 300 CFM<br>forced-air cooling | -20  |      | 85   |             |
| Common mode input voltage, $V_{ICM}$  | $V_{DD}=5V$                                                                                                                            | 1.25 |      | 4.5  | V           |
|                                       | $V_{DD}=3.3V$                                                                                                                          | 1.25 |      | 2.7  |             |

## Electrical Characteristics (Cont.)

AC Operating Characteristics,  $V_{DD}=5V$ ,  $T_A=25^{\circ}C$ ,  $R_L=4\Omega$  (unless otherwise noted)

| Symbol   | Parameter                                  | Test Condition                       | APA2020A |      |      | Unit       |
|----------|--------------------------------------------|--------------------------------------|----------|------|------|------------|
|          |                                            |                                      | Min.     | Typ. | Max. |            |
| P(out)   | Output power (each channel )<br>see Note 1 | THD = 10% , BTL , $R_L=4\Omega$      |          | 2.3  |      | W          |
|          |                                            | $R_L=8\Omega$                        |          | 1.5  |      |            |
|          |                                            | THD = 1% , BTL , $R_L=4\Omega$       |          | 1.8  |      | mW         |
|          |                                            | $R_L=8\Omega$                        |          | 1.2  |      |            |
|          |                                            | THD = 10% , SE , $R_L=4\Omega$       |          | 650  |      |            |
| THD + N  | Total harmonic distortion plus noise       | $R_L=8\Omega$                        |          | 400  |      | mW         |
|          |                                            | THD = 1% , SE , $R_L=4\Omega$        |          | 500  |      |            |
|          |                                            | $R_L=8\Omega$                        |          | 320  |      | m%         |
|          |                                            | THD = 0.5% , SE , $R_L=32\Omega$     |          | 90   |      |            |
|          |                                            | $V_1 = 1V$ , $R_L=4\Omega$ , $G = 1$ |          | 10   |      |            |
| $B_{OM}$ | Maximum output power bandwidth             | $G = 10$ , THD < 1%                  |          | >20  |      | KHz        |
|          | Phase margin                               | $R_L = 4\Omega$ , BTL                |          | 72   |      | $^{\circ}$ |
|          |                                            | $R_L = 4\Omega$ , Open Load          |          | 71   |      |            |
|          |                                            | $R_L = 4\Omega$ , SE                 |          | 52   |      |            |

## Electrical Characteristics (Cont.)

AC Operating Characteristics ,  $V_{DD} = 5V$  ,  $T_A = 25^\circ C$  ,  $R_L = 4\Omega$  (unless otherwise noted)

| Symbol | Parameter                              | Test Condition               | APA2020A |      |      | Unit                |
|--------|----------------------------------------|------------------------------|----------|------|------|---------------------|
|        |                                        |                              | Min.     | Typ. | Max. |                     |
| PSRR   | Power supply ripple rejection          | $f = 100 \text{ Hz}$         |          | 80   |      | dB                  |
|        | Mute attenuation                       |                              |          | 85   |      | dB                  |
|        | Channel-to-channel output separation   |                              |          | 85   |      | dB                  |
|        | Line/ $\overline{HP}$ input separation |                              |          | 75   |      | dB                  |
|        | BTL attenuation in SE mode             |                              |          | 80   |      | dB                  |
| ZI     | Input impedance                        |                              |          | 2    |      | $M\Omega$           |
|        | Signal-to-noise ratio                  | $P_o = 500 \text{ mW}$ , BTL |          | 90   |      | dB                  |
| Vn     | Output noise voltage                   |                              |          | 80   |      | $\mu V(\text{rms})$ |

Notes 1 : Output power is measured at the output terminals of the IC at 1 KHz.

AC Operating Characteristics ,  $V_{DD} = 3.3V$  ,  $T_A = 25^\circ C$  ,  $R_L = 4\Omega$  (unless otherwise noted)

| Symbol          | Parameter                                  | Test Condition                         | APA2020A |      |      | Unit |
|-----------------|--------------------------------------------|----------------------------------------|----------|------|------|------|
|                 |                                            |                                        | Min.     | Typ. | Max. |      |
| P(out)          | Output power (each channel )<br>see Note 2 | THD = 10% , BTL , $R_L = 4\Omega$      |          | 1    |      | W    |
|                 |                                            | $R_L = 8\Omega$                        |          | 0.6  |      |      |
|                 |                                            | THD = 1% , BTL , $R_L = 4\Omega$       |          | 0.8  |      | mW   |
|                 |                                            | $R_L = 8\Omega$                        |          | 0.5  |      |      |
|                 |                                            | THD = 10% , SE , $R_L = 4\Omega$       |          | 290  |      |      |
| THD + N         | Total harmonic distortion plus noise       | $R_L = 8\Omega$                        |          | 180  |      | m%   |
|                 |                                            | THD = 1% , SE , $R_L = 4\Omega$        |          | 230  |      |      |
|                 |                                            | $R_L = 8\Omega$                        |          | 140  |      |      |
|                 |                                            | THD = 0.5% , SE , $R_L = 32\Omega$     |          | 43   |      |      |
| B <sub>OM</sub> | Maximum output power bandwidth             | $P_o = 1.6W$ , BTL , $R_L = 4\Omega$   |          | 270  |      | m%   |
|                 |                                            | $P_o = 1W$ , BTL , $R_L = 8\Omega$     |          | 150  |      |      |
|                 |                                            | $P_o = 78mW$ , SE , $R_L = 32\Omega$   |          | 20   |      |      |
|                 |                                            | $V_1 = 1V$ , $R_L = 4\Omega$ , $G = 1$ |          | 10   |      |      |
|                 |                                            | $G = 10$ , THD < 1%                    |          | >20  |      | KHz  |
|                 | Phase margin                               | $R_L = 4\Omega$ , BTL                  |          | 92   |      | °    |
|                 |                                            | $R_L = 4\Omega$ , Open Load            |          | 70   |      |      |
|                 |                                            | $R_L = 4\Omega$ , SE                   |          | 57   |      |      |

## Electrical Characteristics (Cont.)

AC Operating Characteristics ,  $V_{DD} = 3.3V$  ,  $T_A = 25^\circ C$  ,  $R_L = 4\Omega$  (unless otherwise noted)

| Symbol | Parameter                              | Test Condition              | APA2020A |      |      | Unit                |
|--------|----------------------------------------|-----------------------------|----------|------|------|---------------------|
|        |                                        |                             | Min.     | Typ. | Max. |                     |
| PSRR   | Power supply ripple rejection          | $f = 100\text{ Hz}$         |          | 70   |      | dB                  |
|        | Mute attenuation                       |                             |          | 85   |      | dB                  |
|        | Channel-to-channel output separation   | $f = 1\text{ KHz}$          |          | 85   |      | dB                  |
|        | Line/ $\overline{HP}$ input separation |                             |          | 75   |      | dB                  |
|        | BTL attenuation in SE mode             |                             |          | 80   |      | dB                  |
| ZI     | Input impedance                        |                             |          | 2    |      | $M\Omega$           |
|        | Signal-to-noise ratio                  | $P_o = 500\text{ mW}$ , BTL |          | 90   |      | dB                  |
| Vn     | Output noise voltage                   |                             |          | 50   |      | $\mu V(\text{rms})$ |

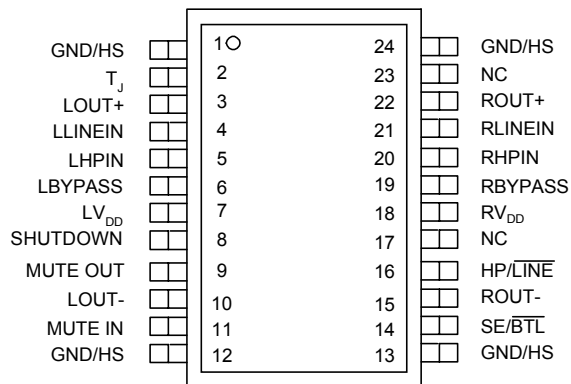
Notes 2 : Output power is measured at the output terminals of the IC at 1 KHz.

DC Electrical Characteristic ,  $T_A = 25^\circ C$

| Symbol         | Parameter                      | Test Conditions                     |            | APA2020A |      | Unit    |
|----------------|--------------------------------|-------------------------------------|------------|----------|------|---------|
|                |                                |                                     |            | Typ.     | Max. |         |
| $I_{DD}$       | Supply Current                 | $V_{DD} = 5V$                       | Stereo BTL | 8        | 11   | mA      |
|                |                                |                                     | Stereo SE  | 4        | 6.5  | mA      |
|                |                                | $V_{DD} = 3.3\text{ V}$             | Stereo BTL | 7        | 9    | mA      |
|                |                                |                                     | Stereo SE  | 3.5      | 5.6  | mA      |
| $V_{O(DIFF)}$  | DC Differential Output Voltage | $V_{DD} = 5V$ , Gain = 2, see Note3 |            | 5        | 25   | mV      |
| $I_{DD(MUTE)}$ | Supply Current in Mute Mode    | $V_{DD} = 5V$                       |            | 8        | 11   | mA      |
| $I_{SD}$       | $I_{DD}$ in Shutdown           | $V_{DD} = 5V$                       |            | 0.5      | 5    | $\mu A$ |

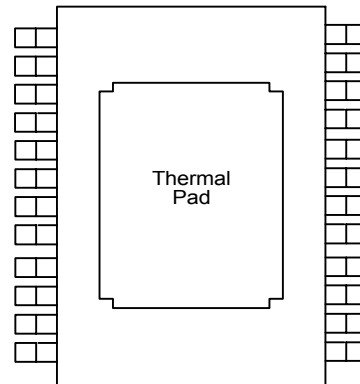
Note 3 : at  $3V < V_{DD} < 5V$  , the DC output voltage is approximately  $V_{DD} / 2$ .

## Pin Description



Top View

For SOP and TSSOP-P



Bottom View

For TSSOP-P Only

| Pin              |                | I/O | Description                                                                                                                                                                                                                                           |
|------------------|----------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Name             | No             |     |                                                                                                                                                                                                                                                       |
| GND/HS           | 1,12,<br>13,24 |     | Ground connection for circuitry, directly connected to thermal pad (only in TSSOP-P package).                                                                                                                                                         |
| TJ               | 2              | O   | Shutdown mode control signal input, sources a current proportional to the junction temperature. This pin should be left unconnected during normal operation. For more information, see the junction temperature measurement section of this document. |
| LOUT +           | 3              | O   | Left channel + output in BTL mode, + output in SE mode.                                                                                                                                                                                               |
| L LINE IN        | 4              | I   | Left channel line input, selected when HP/LINE pin (16) is held low.                                                                                                                                                                                  |
| LHP IN           | 5              | I   | Left channel headphone input, selected when HP/LINE pin (16) is held high.                                                                                                                                                                            |
| LBYPASS          | 6              |     | Connect to voltage divider for left channel internal mid-supply bias.                                                                                                                                                                                 |
| LV <sub>DD</sub> | 7              | I   | Supply voltage input for left channel and for primary bias circuits.                                                                                                                                                                                  |
| SHUTDOWN         | 8              | I   | Shutdown mode control signal input, places entire IC in shutdown mode when held high, I <sub>DD</sub> = 0.5μA.                                                                                                                                        |
| MUTE OUT         | 9              | O   | Follows MUTE in pin (11), provides buffered output.                                                                                                                                                                                                   |
| LOUT -           | 10             | O   | Left channel - output in BTL mode, high-impedance state in SE mode.                                                                                                                                                                                   |
| MUTE IN          | 11             | I   | Mute control signal input, hold low for normal operation, hold high to mute.                                                                                                                                                                          |
| SE/BTL           | 14             | I   | Mode control signal input, hold low for BTL mode, hold high for SE mode.                                                                                                                                                                              |
| ROUT-            | 15             | O   | Right channel - output in BTL mode, high impedance state in SE mode.                                                                                                                                                                                  |
| HP/LINE          | 16             | I   | MUX control input, hold high to select headphone inputs (5,20), hold low to select line inputs (4,21).                                                                                                                                                |

## Pin Description (Cont.)

| Pin              |       | I/O | Description                                                                 |
|------------------|-------|-----|-----------------------------------------------------------------------------|
| Name             | No    |     |                                                                             |
| NC               | 17,23 |     | No internal connection.                                                     |
| RV <sub>DD</sub> | 18    | I   | Supply voltage input for right channel.                                     |
| RBYPASS          | 19    |     | Connect to voltage divider for right channel internal mild-supply bias.     |
| RHP IN           | 20    | I   | Right channel headphone input, selected when HP/LINE pin (16) is held high. |
| RLINE IN         | 21    | I   | Right channel line input, selected when HP/LINE pin (16) is held low.       |
| ROUT+            | 22    | O   | Right channel + output in BTL mode, + output in SE mode.                    |

## Test Information

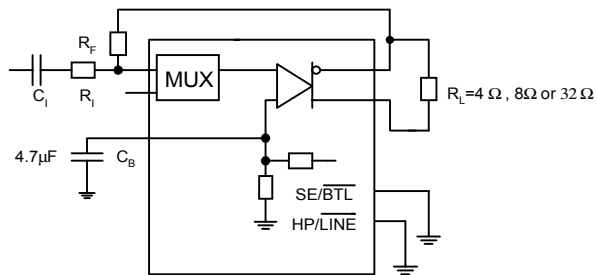


Figure 2. BTL Test Circuit

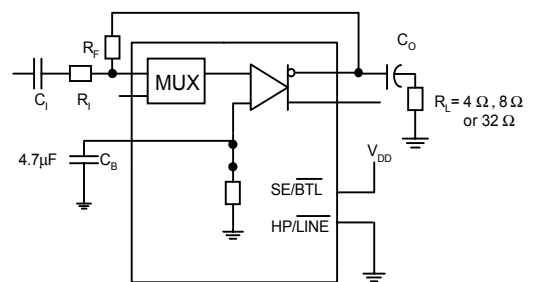


Figure 3. SE Test Circuit

## Typical Characteristics

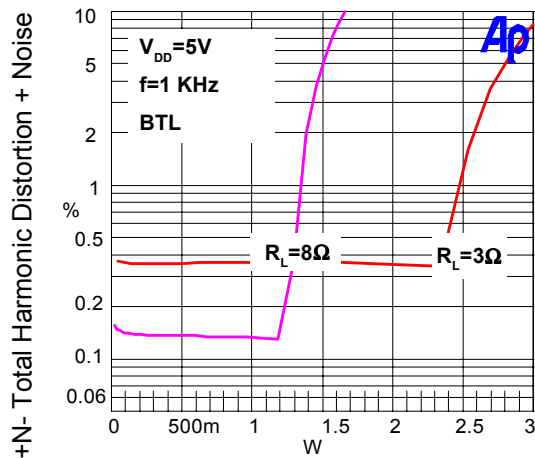


Figure 4

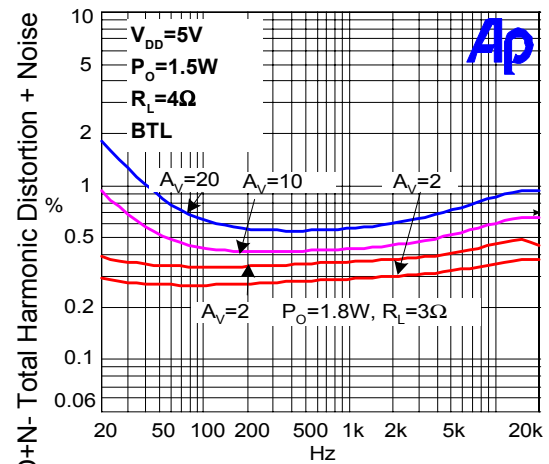


Figure 5

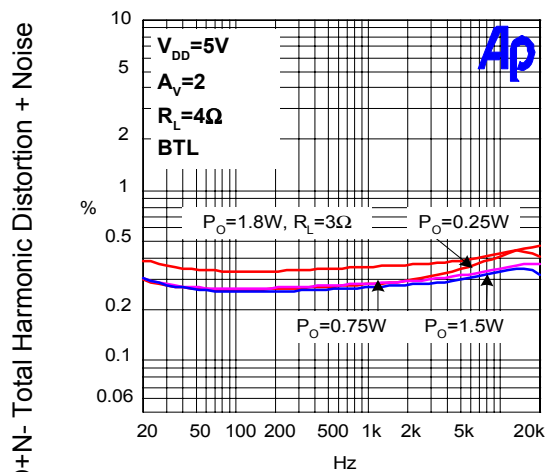


Figure 6

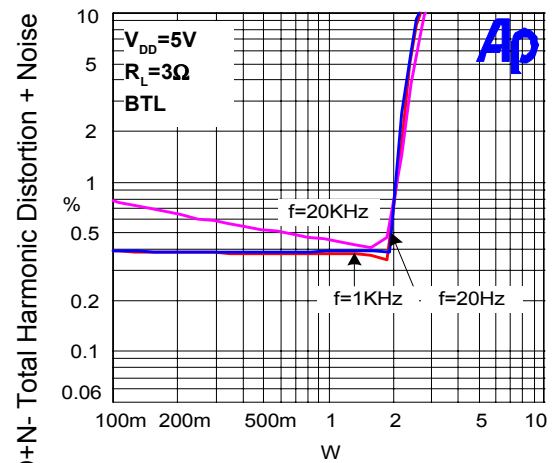
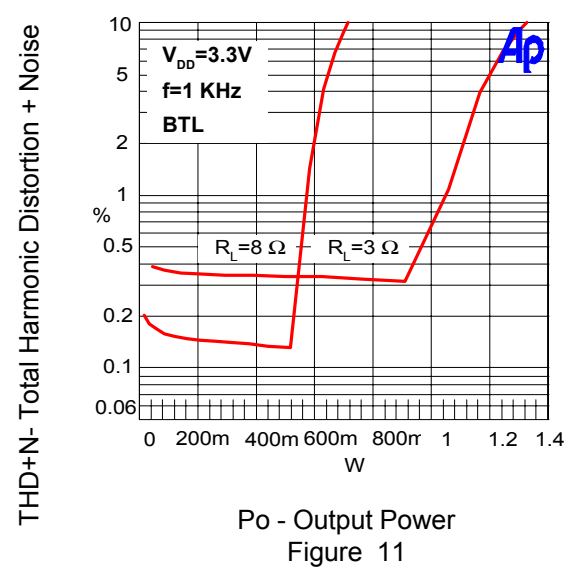
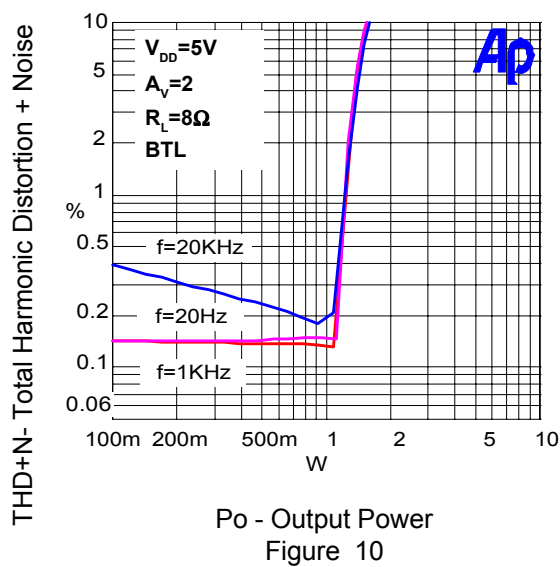
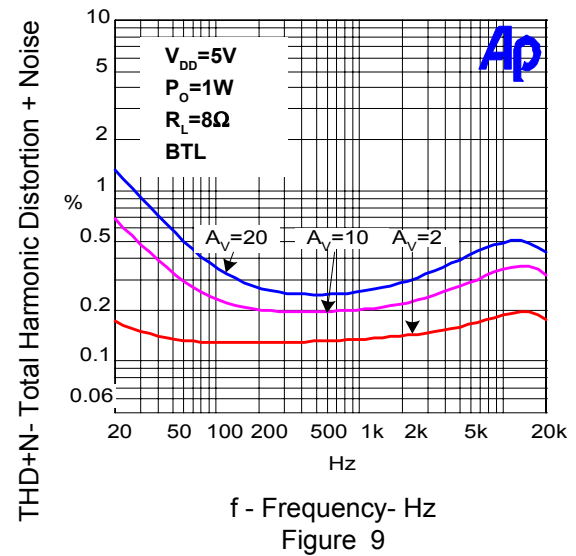
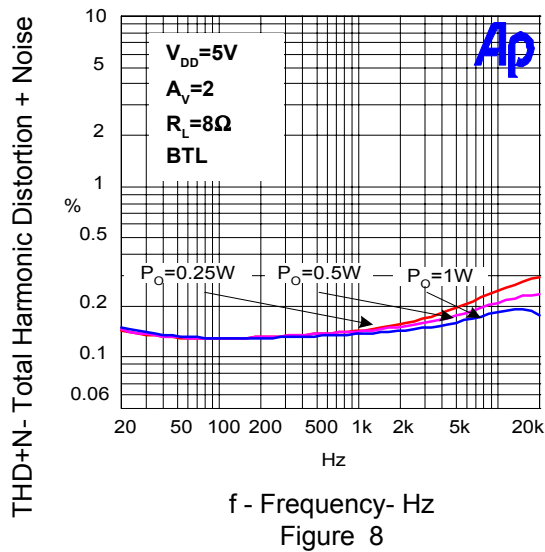
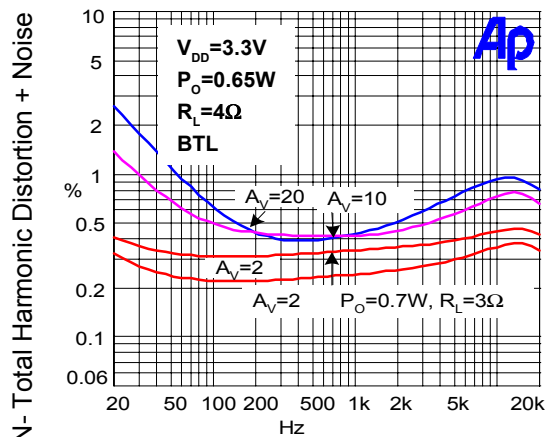


Figure 7

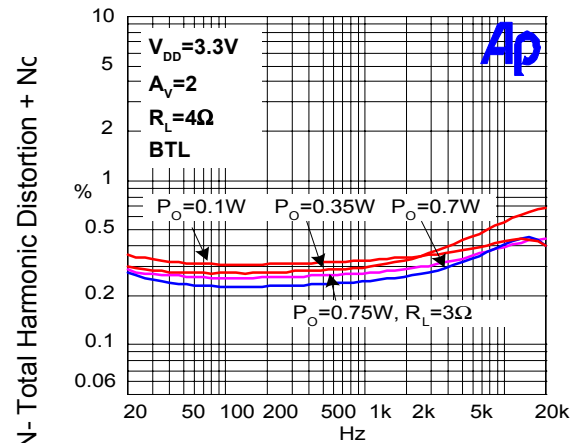
## Typical Characteristics (Cont.)



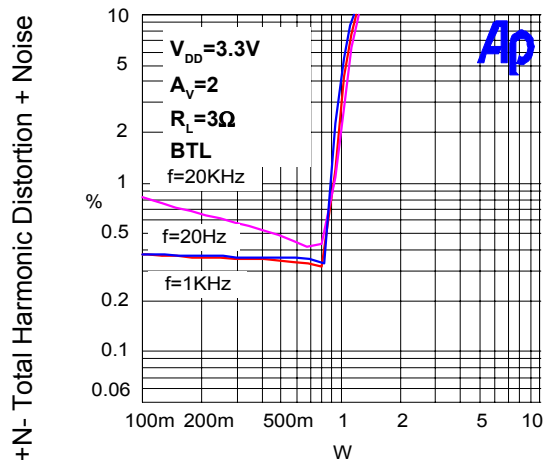
# Typical Characteristics (Cont.)



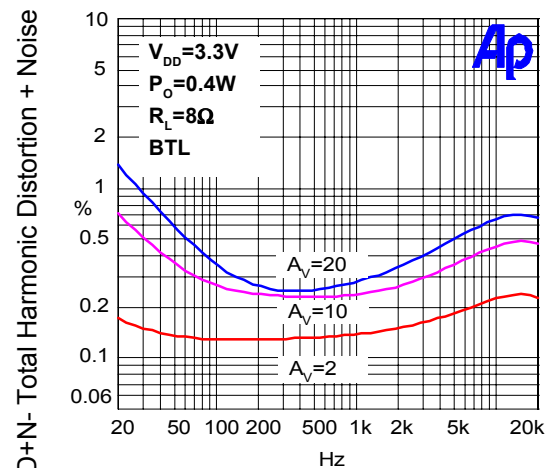
f - Frequency  
Figure 12



f - Frequency  
Figure 13

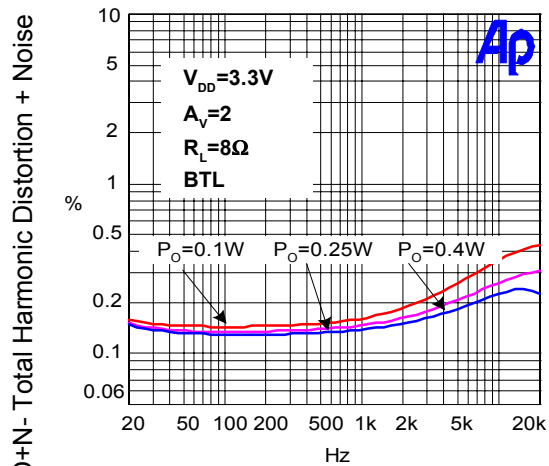


Po - Output Power  
Figure 14

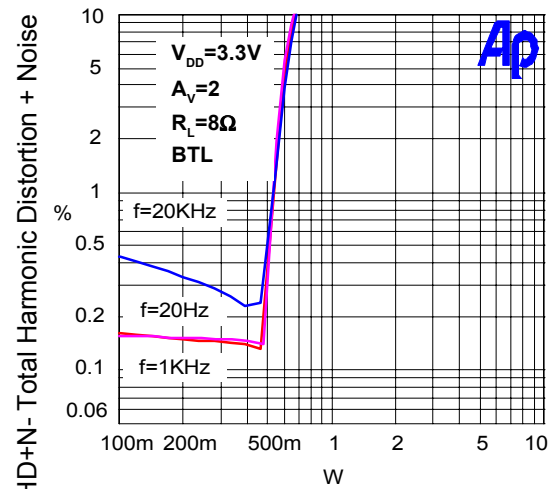


f - Frequency  
Figure 15

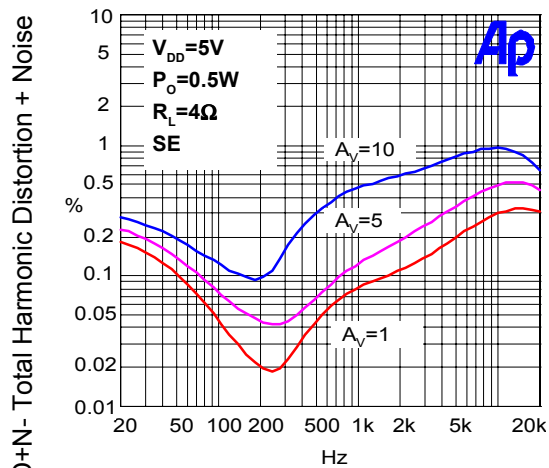
## Typical Characteristics (Cont.)



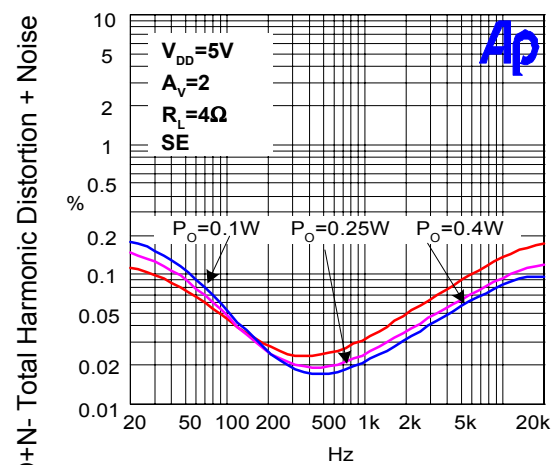
f - Frequency  
Figure 16



Po - Output Power  
Figure 17



f - Frequency  
Figure 18



f - Frequency  
Figure 19

# Typical Characteristics (Cont.)

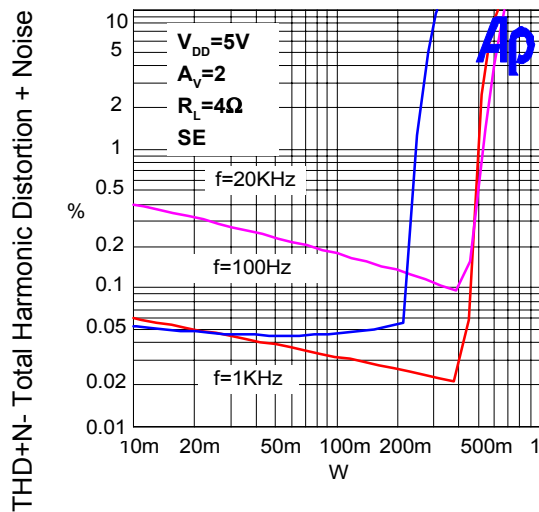


Figure 20

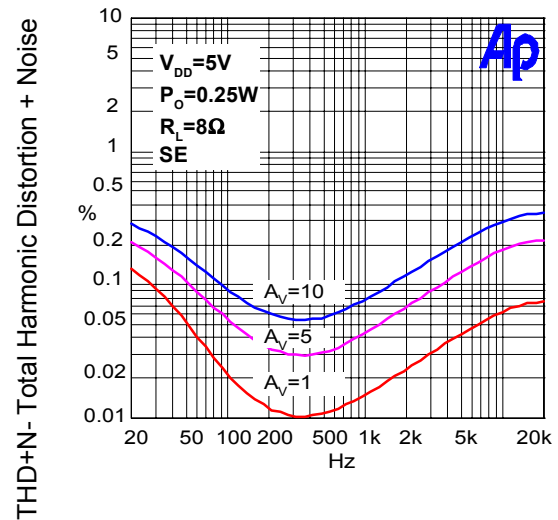


Figure 21

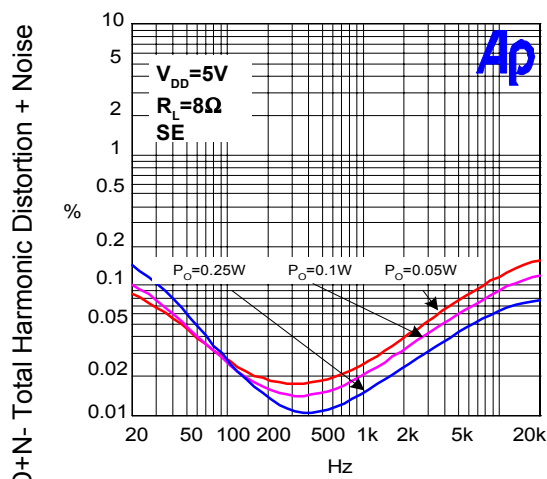


Figure 22

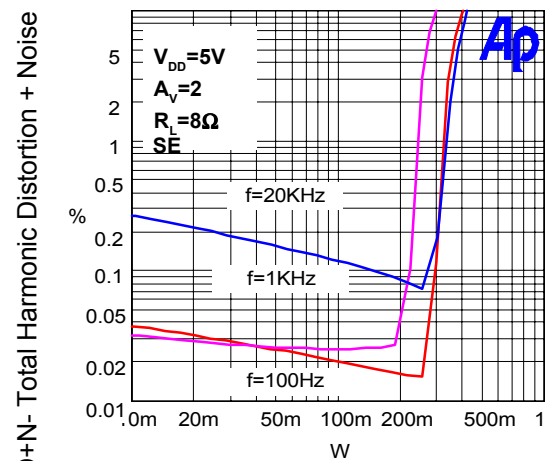
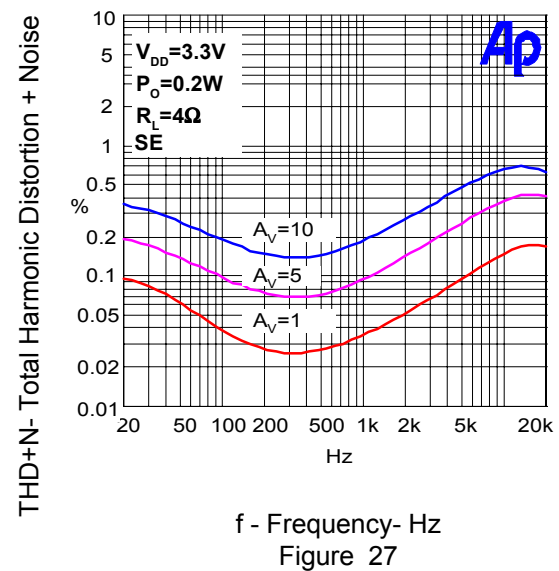
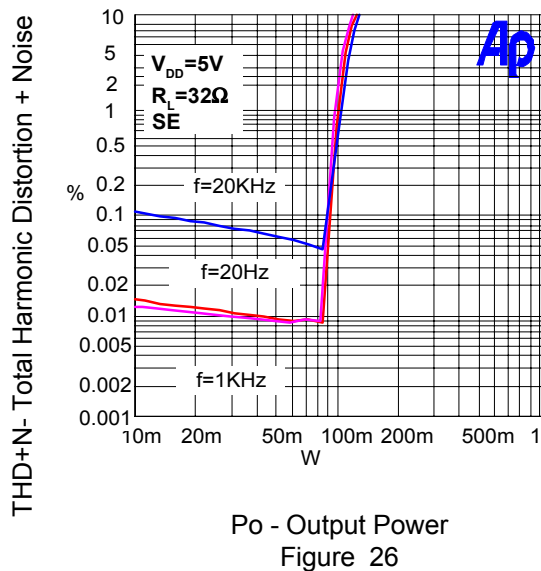
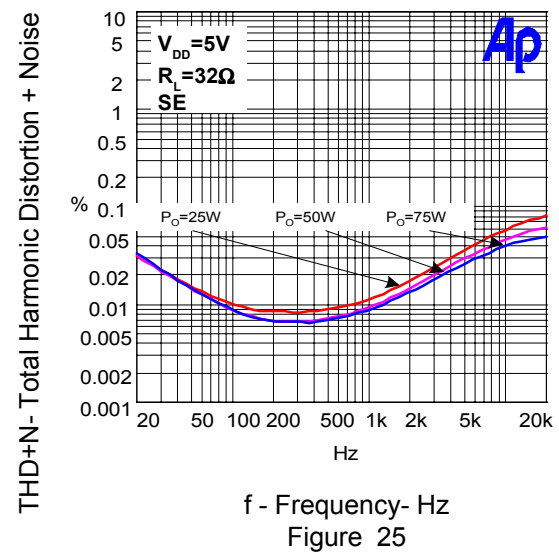
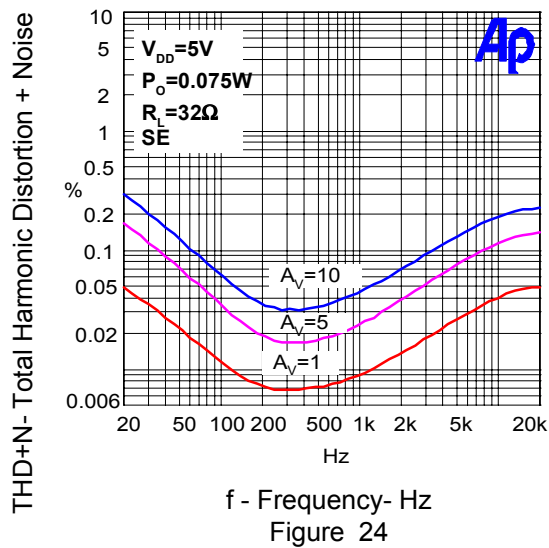
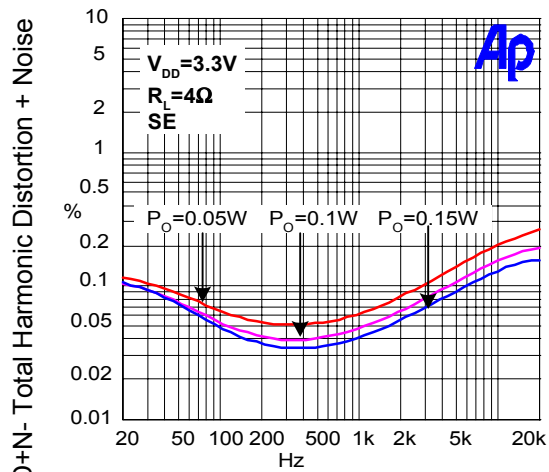


Figure 23

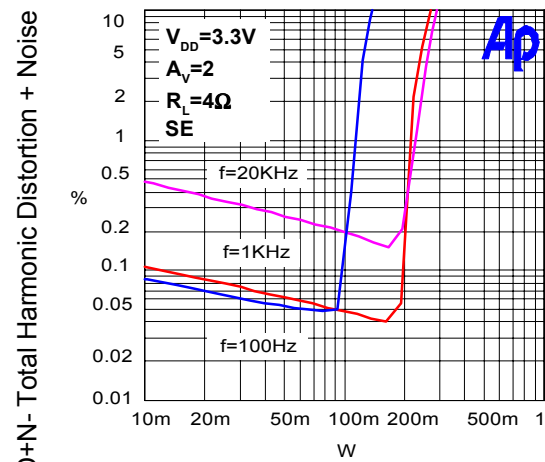
## Typical Characteristics (Cont.)



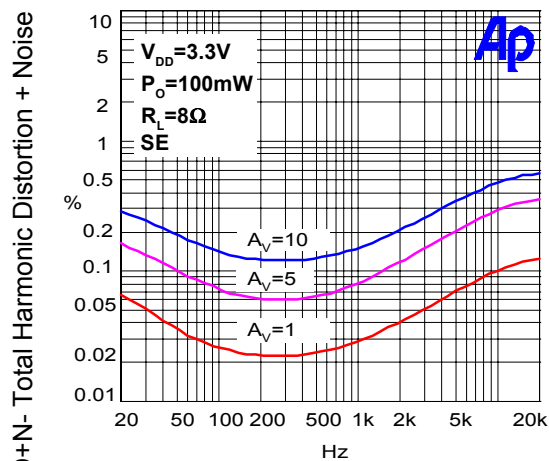
# Typical Characteristics (Cont.)



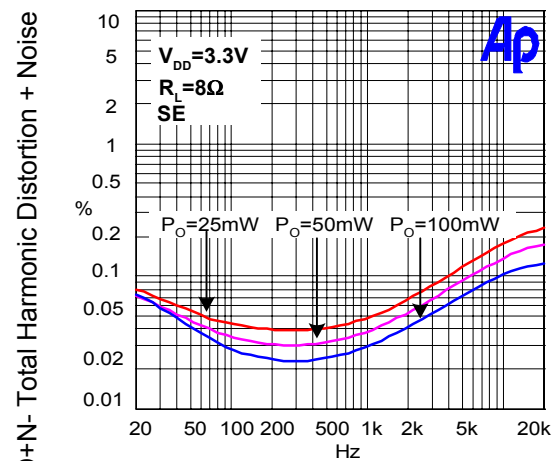
f - Frequency  
Figure 28



P<sub>O</sub> - Output Power  
Figure 29

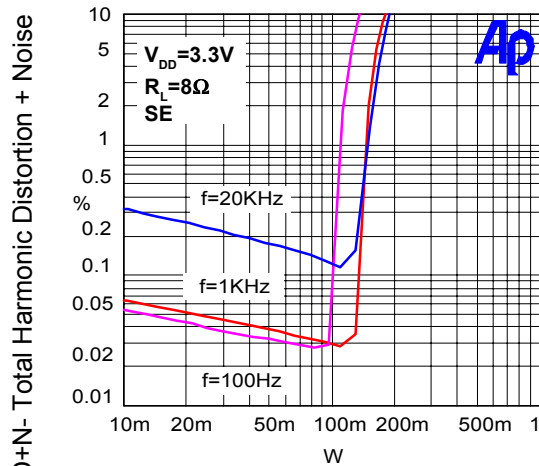


f - Frequency  
Figure 30

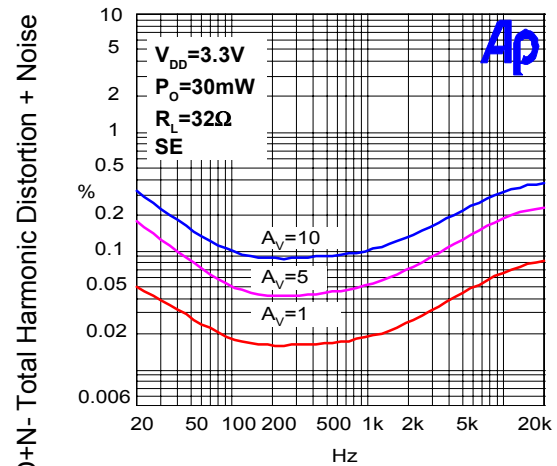


f - Frequency  
Figure 31

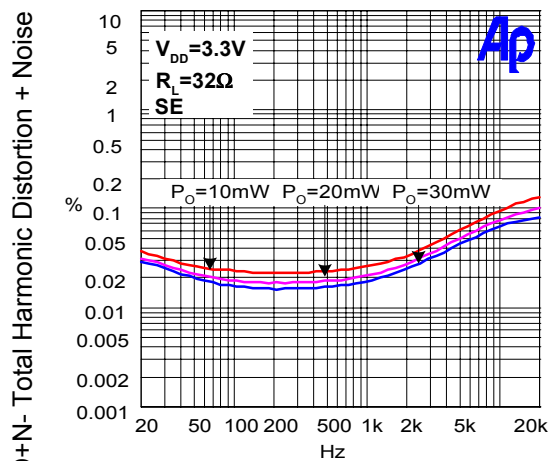
# Typical Characteristics (Cont.)



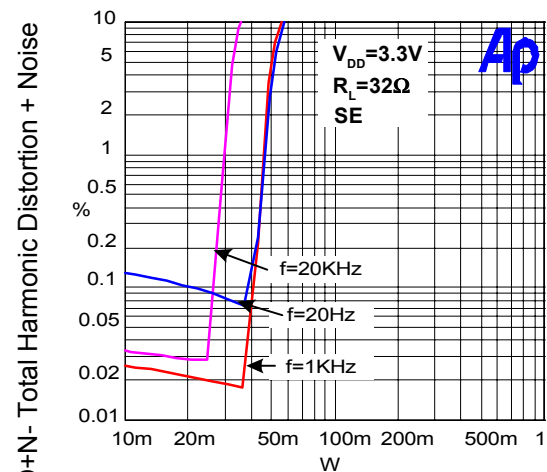
Po - Output Power  
Figure 32



f - Frequency  
Figure 33

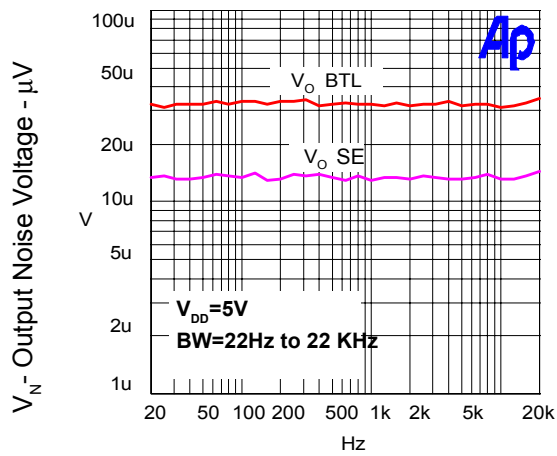


f - Frequency  
Figure 34

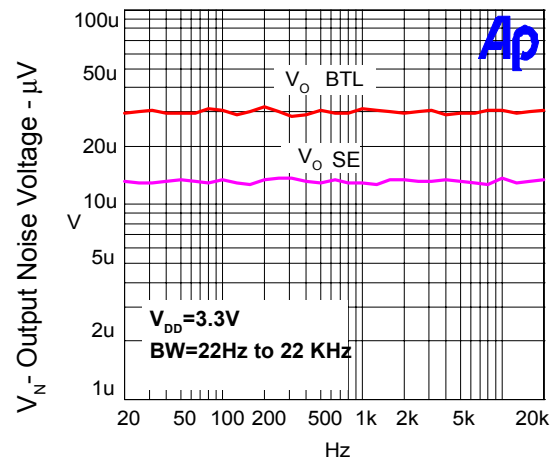


Po - Output Power  
Figure 35

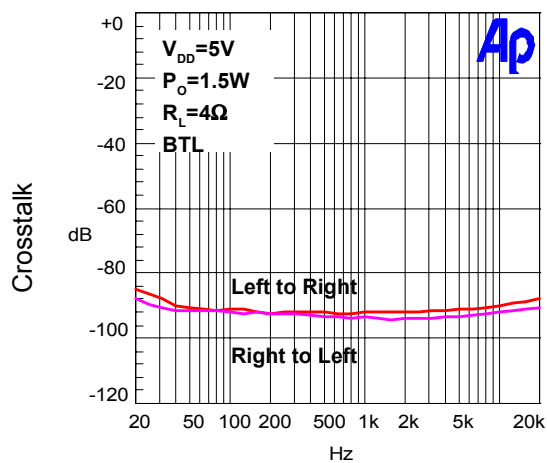
# Typical Characteristics (Cont.)



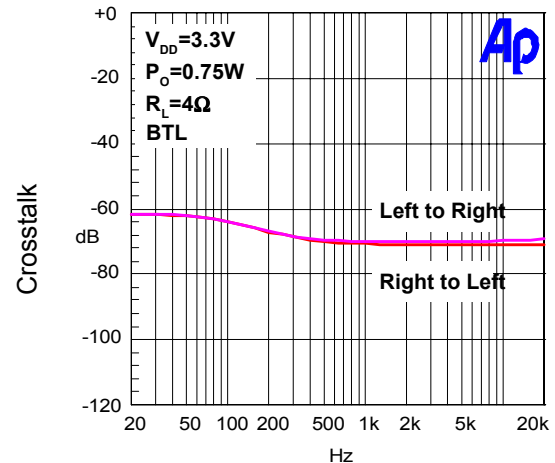
f - Frequency  
Figure 36



f - Frequency  
Figure 37

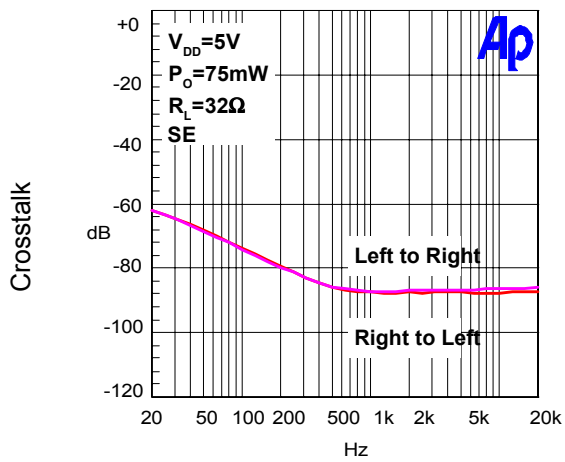


f - Frequency  
Figure 38

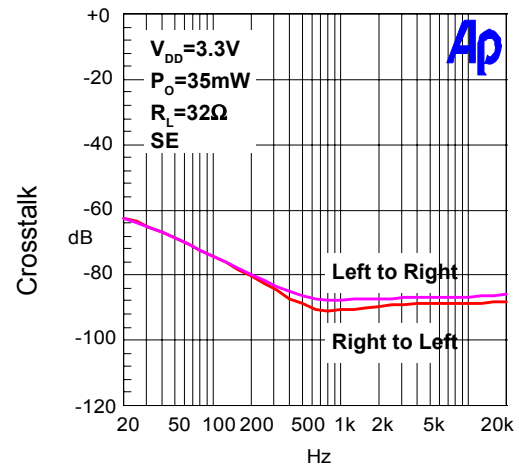


f - Frequency  
Figure 39

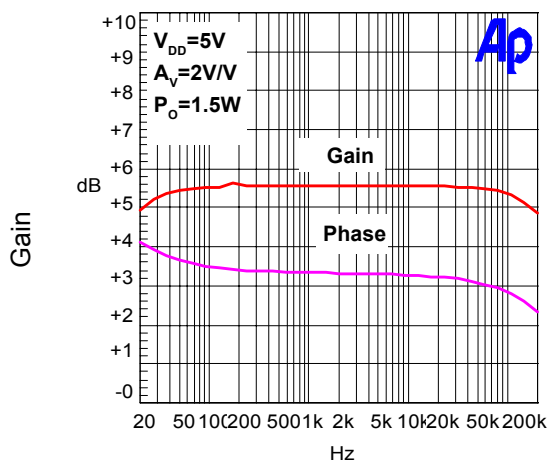
## Typical Characteristics (Cont.)



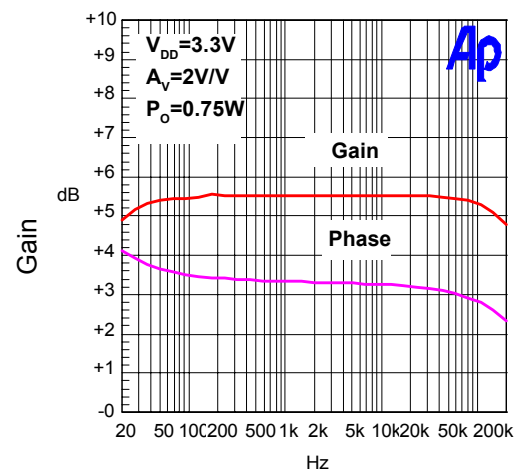
f - Frequency  
Figure 40



f - Frequency  
Figure 41

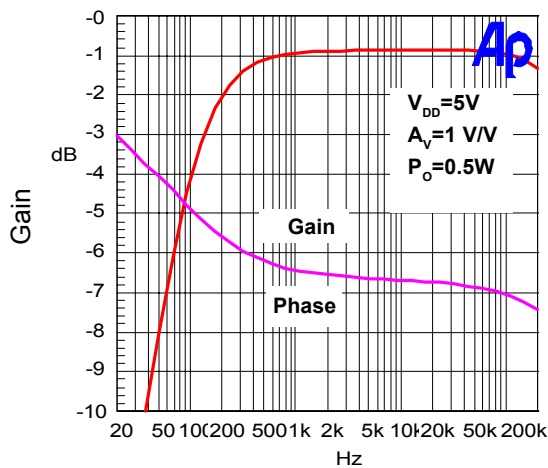


f - Frequency  
Figure 42

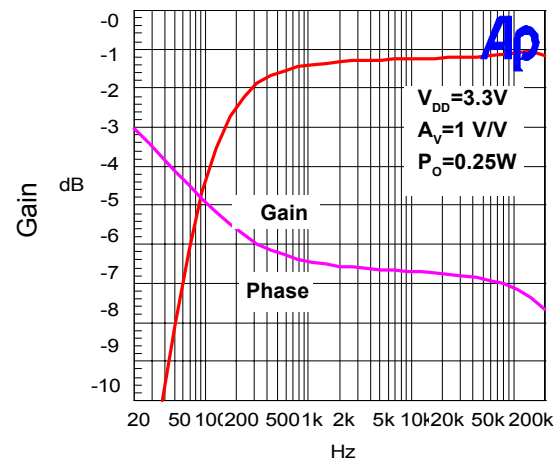


f - Frequency  
Figure 43

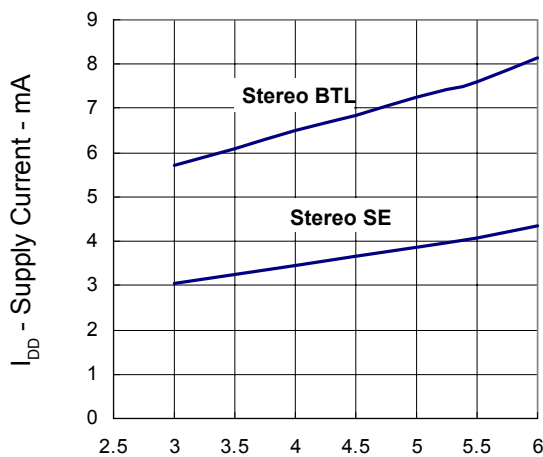
## Typical Characteristics (Cont.)



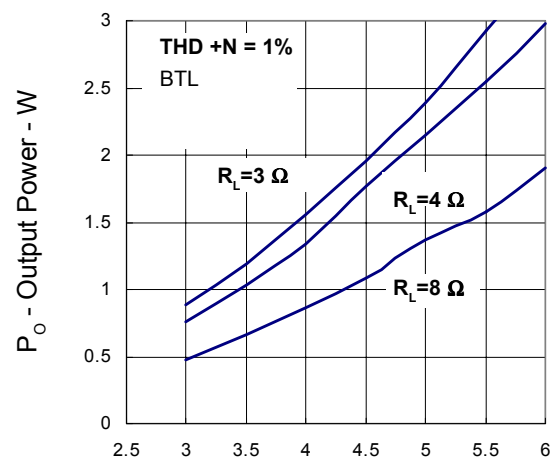
f- Frequency  
Figure 44



f- Frequency  
Figure 45

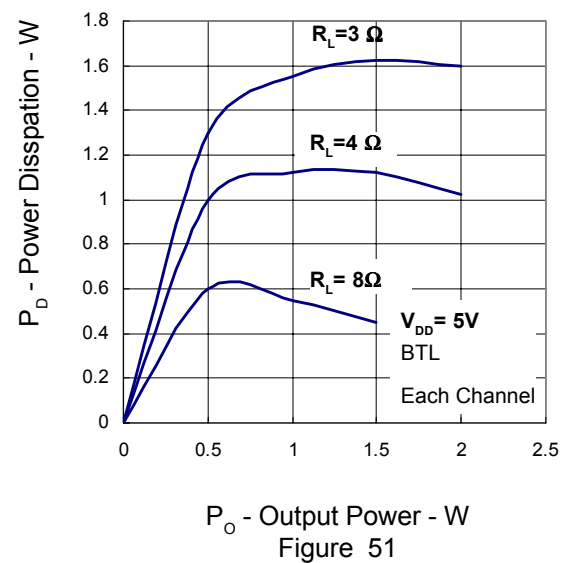
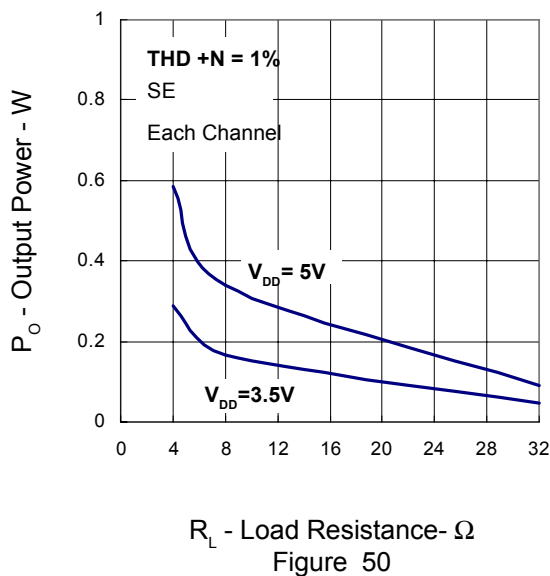
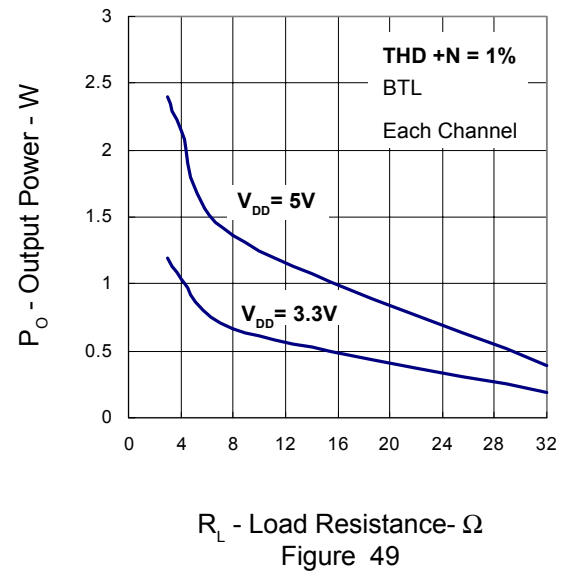
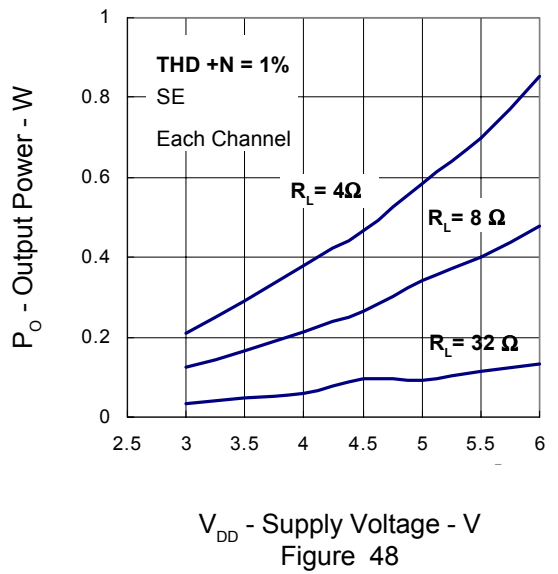


$V_{DD}$  - Supply Voltage - V  
Figure 46

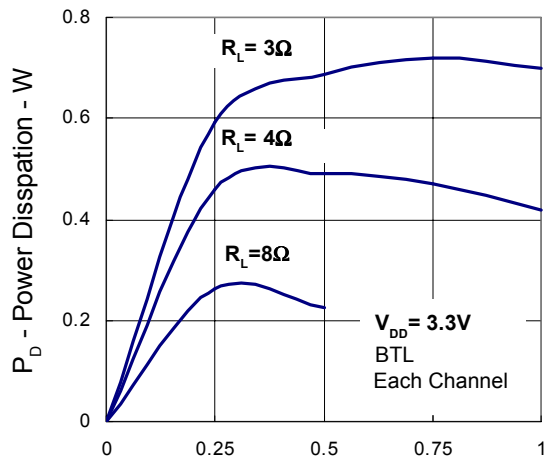


$V_{DD}$  - Supply Voltage - V  
Figure 47

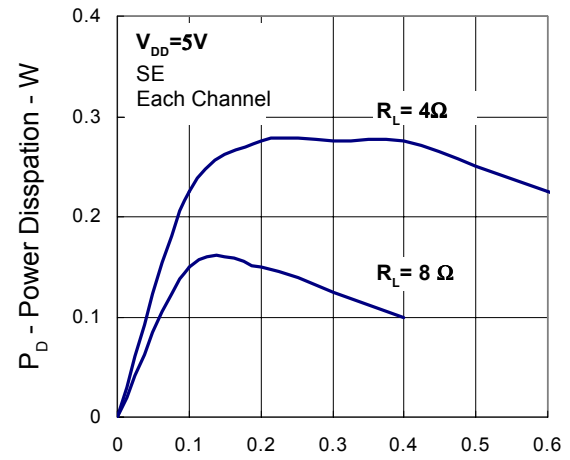
## Typical Characteristics (Cont.)



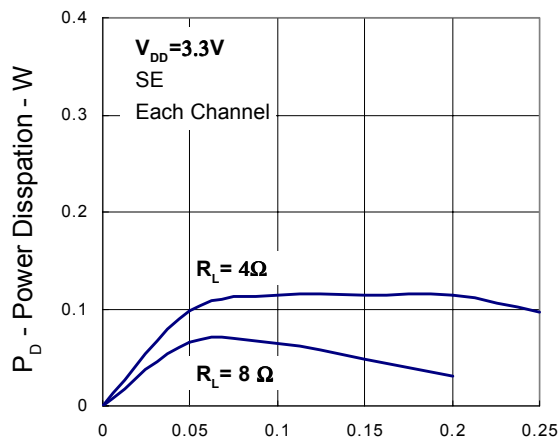
## Typical Characteristics (Cont.)



$P_O$  - Output Power - W  
Figure 52



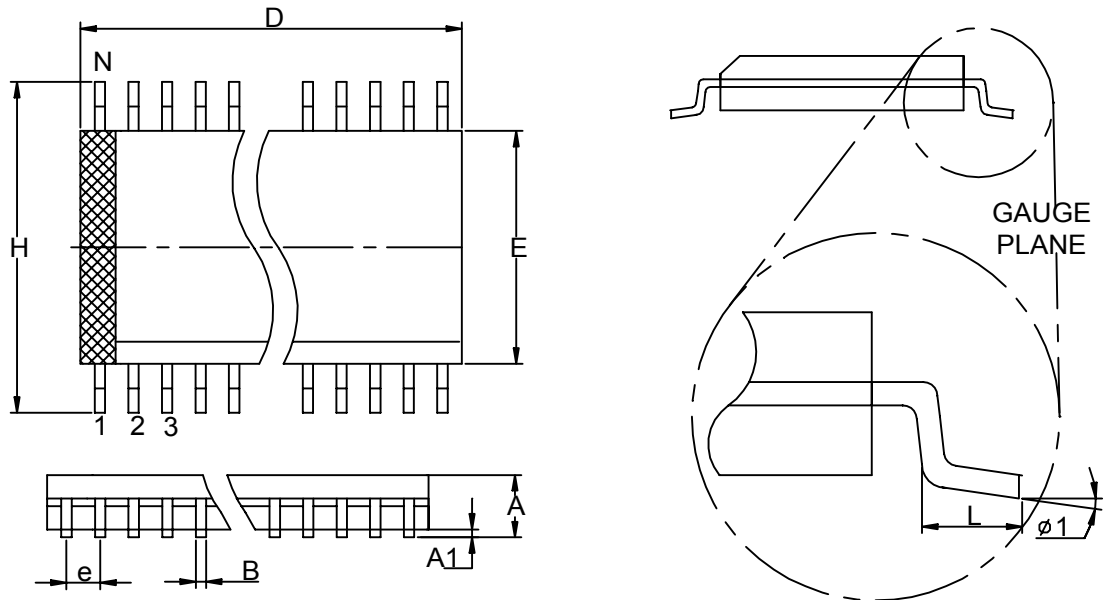
$P_O$  - Output Power - W  
Figure 53



$P_O$  - Output Power - W  
Figure 54

## Packaging Information

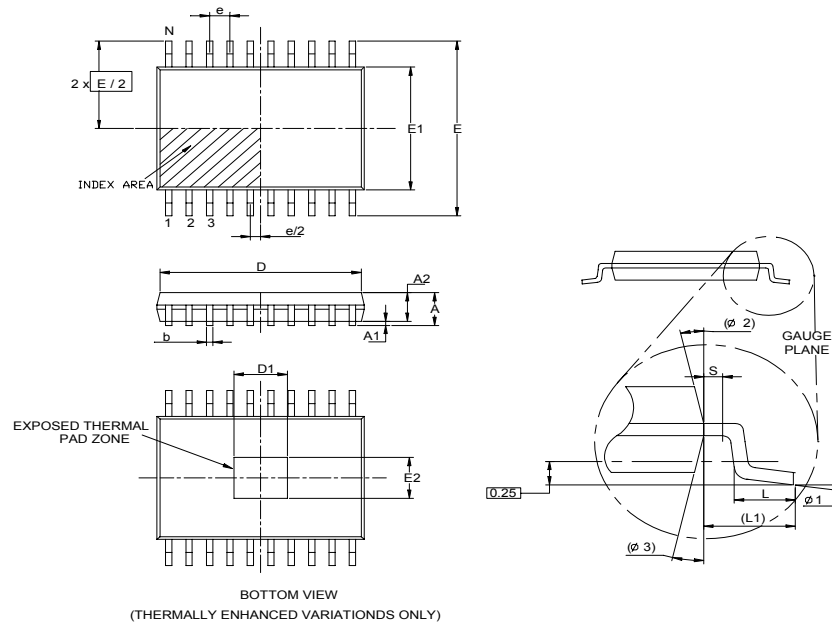
SO – 300mil ( Reference JEDEC Registration MS-013)



| Dim | Millimeters    |       | Variations- D |       |       | Dim | Inches         |        | Variations- D |       |       |
|-----|----------------|-------|---------------|-------|-------|-----|----------------|--------|---------------|-------|-------|
|     | Min.           | Max.  | Variations    | Min.  | Max.  |     | Min.           | Max.   | Variations    | Min.  | Max.  |
| A   | 2.35           | 2.65  | SO-16         | 10.10 | 10.50 | A   | 0.093          | 0.1043 | SO-16         | 0.398 | 0.413 |
| A1  | 0.10           | 0.30  | SO-18         | 11.35 | 11.76 | A1  | 0.004          | 0.0120 | SO-18         | 0.447 | 0.463 |
| B   | 0.33           | 0.51  | SO-20         | 12.60 | 13    | B   | 0.013          | 0.020  | SO-20         | 0.496 | 0.512 |
| D   | See variations |       | SO-24         | 15.20 | 15.60 | D   | See variations |        | SO-24         | 0.599 | 0.614 |
| E   | 7.40           | 7.60  | SO-28         | 17.70 | 18.11 | E   | 0.2914         | 0.2992 | SO-28         | 0.697 | 0.713 |
| e   | 1.27BSC        |       | SO-14         | 8.80  | 9.20  | e   | 0.050BSC       |        | SO-14         | 0.347 | 0.362 |
| H   | 10             | 10.65 |               |       |       | H   | 0.394          | 0.419  |               |       |       |
| L   | 0.40           | 1.27  |               |       |       | L   | 0.016          | 0.050  |               |       |       |
| N   | See variations |       |               |       |       | N   | See variations |        |               |       |       |
| φ 1 | 0°             | 8°    |               |       |       | φ 1 | 0°             | 8°     |               |       |       |

## Packaging Information

TSSOP/ TSSOP-P ( Reference JEDEC Registration MO-153)



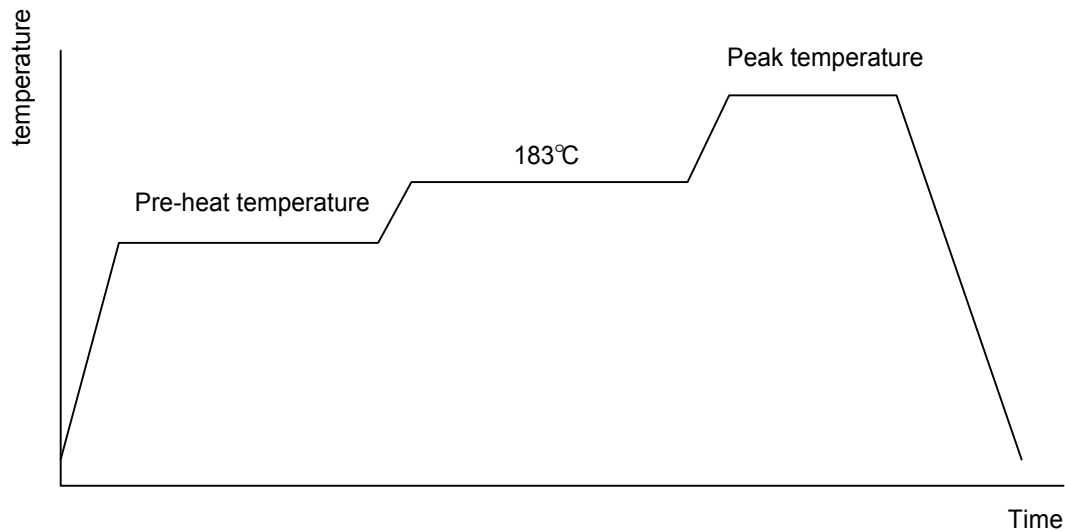
| Dim | Millimeters       |               | Inches              |                 |
|-----|-------------------|---------------|---------------------|-----------------|
|     | Min.              | Max.          | Min.                | Max.            |
| A   |                   | 1.2           |                     | 0.047           |
| A1  | 0.00              | 0.15          | 0.000               | 0.006           |
| A2  | 0.80              | 1.05          | 0.031               | 0.041           |
| D   | 6.4 (N=20PIN)     | 6.6 (N=20PIN) | 0.252 (N=20PIN)     | 0.260 (N=20PIN) |
|     | 7.7 (N=24PIN)     | 7.9 (N=24PIN) | 0.303 (N=24PIN)     | 0.311 (N=24PIN) |
|     | 9.6 (N=28PIN)     | 9.8 (N=28PIN) | 0.378 (N=28PIN)     | 0.386 (N=28PIN) |
| D1  | 4.2 BSC (N=20PIN) |               | 0.165 BSC (N=20PIN) |                 |
|     | 4.7 BSC (N=24PIN) |               | 0.188 BSC (N=24PIN) |                 |
|     | 3.8 BSC (N=28PIN) |               | 0.150 BSC (N=28PIN) |                 |
| e   | 0.65 BSC          |               | 0.026 BSC           |                 |
| E   | 6.40 BSC          |               | 0.252 BSC           |                 |
| E1  | 4.30              | 4.50          | 0.169               | 0.177           |
| E2  | 3.0 BSC (N=20PIN) |               | 0.118 BSC (N=20PIN) |                 |
|     | 3.2 BSC (N=24PIN) |               | 0.127 BSC (N=24PIN) |                 |
|     | 2.8 BSC (N=28PIN) |               | 0.110 BSC (N=28PIN) |                 |
| L   | 0.45              | 0.75          | 0.018               | 0.030           |
| L1  | 1.0 REF           |               | 0.039 REF           |                 |
| R   | 0.09              |               | 0.004               |                 |
| R1  | 0.09              |               | 0.004               |                 |
| S   | 0.2               |               | 0.008               |                 |
| ø1  | 0°                | 8°            | 0°                  | 8°              |
| ø2  | 12° REF           |               | 12° REF             |                 |
| ø3  | 12° REF           |               | 12° REF             |                 |

## Physical Specifications

|                    |                                                              |
|--------------------|--------------------------------------------------------------|
| Terminal Material  | Solder-Plated Copper (Solder Material : 90/10 or 63/37 SnPb) |
| Lead Solderability | Meets EIA Specification RSI86-91, ANSI/J-STD-002 Category 3. |

## Reflow Condition (IR/Convection or VPR Reflow)

Reference JEDEC Standard J-STD-020A APRIL 1999



## Classification Reflow Profiles

|                                            | Convection or IR/<br>Convection | VPR                      |
|--------------------------------------------|---------------------------------|--------------------------|
| Average ramp-up rate(183°C to Peak)        | 3°C/second max.                 | 10 °C /second max.       |
| Preheat temperature 125 ± 25°C)            | 120 seconds max                 |                          |
| Temperature maintained above 183°C         | 60 – 150 seconds                |                          |
| Time within 5°C of actual peak temperature | 10 –20 seconds                  | 60 seconds               |
| Peak temperature range                     | 220 +5/-0°C or 235 +5/-0°C      | 215-219°C or 235 +5/-0°C |
| Ramp-down rate                             | 6 °C /second max.               | 10 °C /second max.       |
| Time 25°C to peak temperature              | 6 minutes max.                  |                          |

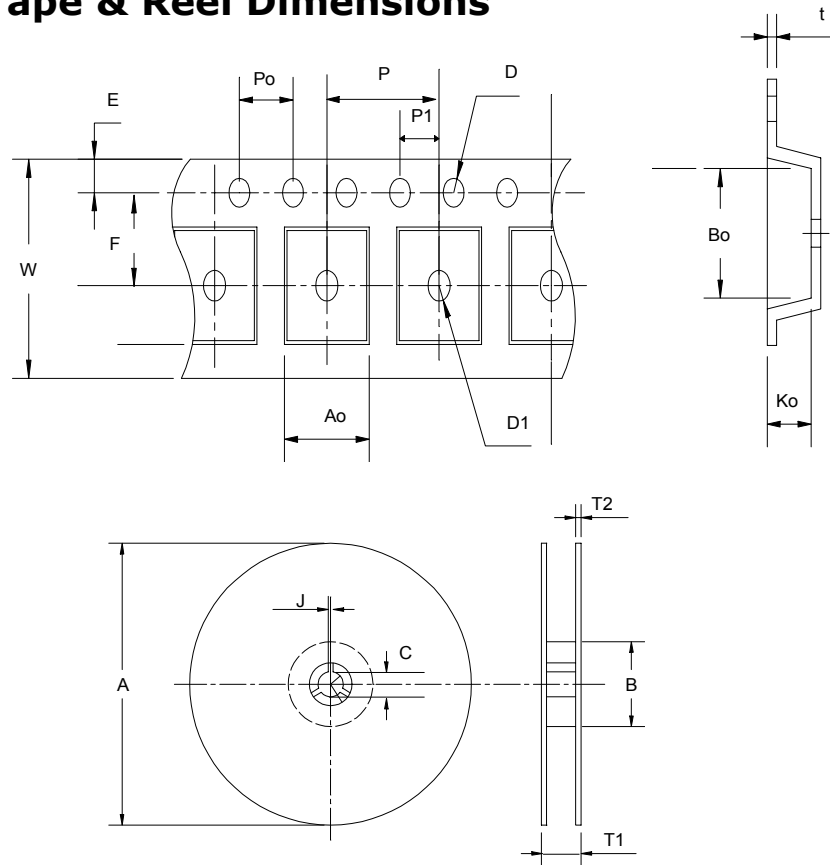
## Package Reflow Conditions

| pkg. thickness ≥ 2.5mm<br>and all bgas | pkg. thickness < 2.5mm and<br>pkg. volume ≥ 350 mm <sup>3</sup> | pkg. thickness < 2.5mm and pkg.<br>volume < 350mm <sup>3</sup> |
|----------------------------------------|-----------------------------------------------------------------|----------------------------------------------------------------|
| Convection 220 +5/-0 °C                |                                                                 | Convection 235 +5/-0 °C                                        |
| VPR 215-219 °C                         |                                                                 | VPR 235 +5/-0 °C                                               |
| IR/Convection 220 +5/-0 °C             |                                                                 | IR/Convection 235 +5/-0 °C                                     |

## Reliability test program

| Test item     | Method              | Description               |
|---------------|---------------------|---------------------------|
| SOLDERABILITY | MIL-STD-883D-2003   | 245°C , 5 SEC             |
| HOLT          | MIL-STD-883D-1005.7 | 1000 Hrs Bias @ 125 °C    |
| PCT           | JESD-22-B, A102     | 168 Hrs, 100 % RH , 121°C |
| TST           | MIL-STD-883D-1011.9 | -65°C ~ 150°C, 200 Cycles |
| ESD           | MIL-STD-883D-3015.7 | VHBM > 2KV, VMM > 200V    |
| Latch-Up      | JESD 78             | 10ms , $I_{tr} > 100mA$   |

## Carrier Tape & Reel Dimensions



| Application | A          | B         | C            | J         | T1         | T2         | W         | P        | E         |
|-------------|------------|-----------|--------------|-----------|------------|------------|-----------|----------|-----------|
| SOP- 24     | 330±1      | 62 ±1.5   | 12.75 ± 0.15 | 2 ± 0.6   | 24.4 ± 0.2 | 2± 0.2     | 24 ± 0.3  | 12 ± 0.1 | 1.75± 0.1 |
|             | F          | D         | D1           | Po        | P1         | Ao         | Bo        | Ko       | t         |
|             | 11.5 ± 0.1 | 1.55 +0.1 | 1.5+ 0.25    | 4.0 ± 0.1 | 2.0 ± 0.1  | 10.9 ± 0.1 | 15.9± 0.1 | 3.1± 0.1 | 0.35±0.05 |

(mm)

## Cover Tape Dimensions

| Application            | Carrier Width | Cover Tape Width | Devices Per Reel |
|------------------------|---------------|------------------|------------------|
| SOP- 16 / 20 / 24 / 28 | 24            | 21.3             | 1000             |

## Customer Service

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